

5/26

DART AEROSPACE LTD	Work Order:	23525
Description: Bracket	Part Number:	D3205-1
Dwg: D3205 Rev. A	Qty:	3

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	<i>JK</i>	05.06.08	3
2	MV	Cut blanks: 3.250" x 2.500" x 4.250" long Bar (+0.030/-0.000) Material: 7075-T73 (QQ-A-200/11 or QQ-A-250/12) or 2024-T3 (QQ-A-200/3 or QQ-A-250/4) (M7075T73B2.500x03.25) Identify for D3205-1 Batch: _____			
3	MV	Machine D3205-1 as per Folio FA346 and Dwg D3205 Identify as D3205-1			
4	QC2	Inspect parts as they come off the CNC machine			
5	MV	Deburr and Tumble			
6	QC8	Second check			
7	FP	Chemical conversion Coat as per QSI 005 4.1			
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 Note: Cover the thread hole for D3205-1 before powder coat.	<i>JK</i>	05.06.27	
9	QC3	Inspect Powder Coat			
10	ST	Identify and Stock			
11	AC	Cost / part <i>JK</i>			
12	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF <i>JK</i>	<i>JK</i>

RELEASED

04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	23525
Description: Pedal Bracket	Part Number:	D3205-1
Inspection Dwg: D3205	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:		Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
. A	05.02.17	New Issue	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD

KJ/JLM
RELEASED
11/05/2027

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 07, 2005
11:54 am

Work Order No : 0023525
 Project Name : D3205-1
 Project For : WK526
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3205-1
 Description : Bracket
 Manufactured : Yes
 Amount Req'd : 3
 Amount Done : 0
 Start Date : 06-07-05
 Est Finish Date : 06-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
===== ===== =====					
Burden	0.00	0.00	0.00		
===== ===== =====					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00